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Discovery I Parts Section & Design Modification History

Welcome to our ALL NEW parts section for Discovery I. Here you will find an expanded array of available hard parts for Discovery I vehicles including many helpful part explosion drawings designed to not only help you identify parts but easily understand parts assembly. You will also find below a thorough North American spec. design modification history that highlights all major vehicle changes for Disco I's in North America.

Discovery Series II Owners, Take Note: This parts section is inclusive of Discovery I parts only at this time. We are in development currently on an expanded parts section to include Discovery Series II parts. This new section will be available in future publications—stay tuned!

Vehicle Identification Information

Discovery I model years are easily identified by the two-letter suffix at the end of the vehicle's identification number (VIN.) The preceding three digits (either 128 or 124) also denote manual or automatic transmissions. With your VIN # and model year identified, you can easily identify your engine, gearbox and transfer case.

VIN	Model Year/Trans
SALJY128*RA	1994 manual
SALJY124*RA	1994 auto
SALJY128*SA	1995 manual
SALJY124*SA	1995 auto
SALJY128*TA	1996 manual
SALJY124*TA	1996 auto
SALJY128*VA	1997 manual
SALJY124*VA	1997 auto
SALJY128*WA	1998 manual
SALJY124*WA	1998 auto
SALJY124*XA	1999 auto

Design Modifications:

The North American spec. Discovery I went through a limited number of design modifications through its history. Introduced in North America in April of 1994, the vehicle was produced through 1999 and then replaced by Discovery Series II beginning with the mid-1999 model year. Standard on all Discovery I vehicles were:

- Dual air bags
- Anti-loc brakes
- 3.9 liter engine (through 1995); 4.0 liter engine (1996 on)
- Two-speed LT230 transfer box
- Five-speed R380 manual transmission or four-speed automatic ZF transmission

The following design change information is prepared by VIN suffix/model year break and highlights the major vehicle design changes for the given model year.

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Engine Identification:

Displ.	Number	Comp Ratio	App. Years
3.9	35D	9.35:1	1994 manual
3.9	36D	9.35:1	1994 auto
3.9	35D	9.35:1	1995 manual
3.9	36D	9.35:1	1995 auto
4.0	50D	9.35:1	1996 manual
4.0	50D	9.35:1	1996-99 auto

Gearbox & Transfer Case Identification:

Gearbox:(1994-99) R380 manual 53A00001 5 spd.; ZF 4-spd. (no prefix) auto.
Transfer Case: (1994-99) LT230T 28D00001

VIN Suffix RA

- (1994 model year)
- Year of introduction.

VIN Suffix SA

- (1995 model year)
- No significant changes

VIN Suffix TA

- (1996 model year)
- Introduction of 4.0 liter engine with GEMS fuel injection system (Generic Engine Management System).
 - Three trim levels available:
 - SD: cloth interior with 5-speed transmission standard automatic optional.)
 - SE and SE7: leather interior, twin sunroofs and eight way adjustable power seats standard. SE7 model had rear cab jump seats standard and a rear hydraulic step. The SE7 also included rear cab air conditioning.